## Data Sheet

**UniCote®** 

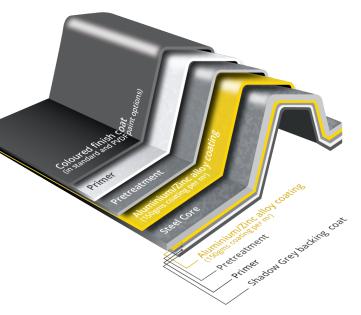


The sound choice for roofing, cladding and Rainwater products in atmospheric environments up to ISO3: Marine



A durable, highly formable and cost effective product with excellent colour retention for exterior and interior use.

Conforms to AS/NZS 2728:2013



Substrate	Hot-dipped Zinc/Aluminium alloy coated steel coil. Alloy coating weight; 150gms/m².
Pre-treatment	Corrosion resistant chromate conversion coating.
Primer coat	A flexible corrosion resistant chromate primer. Nominal film thickness is $7\mu ms \pm 1\mu ms$ on the reverse.
Finish coat	Super Advanced Durable Polyester coating (SADP). Nominal film thickness 18µms ± 2µms. 25% Gloss.
Protective Film	Certain products are supplied with an easily removed strippable protective film. It should be removed immediately after installation.
Backing coat	Grey polyester wash coat. Nominal thickness is $5\mu ms \pm 1\mu ms$ .

## Recommended end uses

UniCote<sup>®</sup> is suitable for exterior and interior uses in ISO 9223:2012 Environmental Categories 1–3 for: Roofing and Roofing Accessories, Wall Cladding and Rainwater products (Gutters, Fascia, Downpipes).



## UniCote®



## **Product Attributes**

Property	Test Method	Results
Adhesion		
Reverse Impact	AS/NZ 2728:2013 (App E)	≥ 10 Joules
T-Bend	AS/NZ 2728:2013 (App F)	Maximum 6T
Specular Gloss		
60° Meter	AS/NZS 1580.602.2 ASTM D523-14	Nominal 25 ± 10 units
Painted Film Hardness		
Solvent Resistance	ASTM D5402-15	Exceeds 50 double rubs
Scratch Resistance	AS 2331.4.7	Needle carrying 1500g. No marking evident
Resistance to Corrosion		
Salt Spray (1000 hours)	AS/NZS 2728:2013, AS/NZS 1580.481.1.9 (Blisters) AS 1580.408.4 (Adhesion)	Blister density: ≤ 2 Blister size: ≤ 3 Undercut from score: ≤ 2mm No loss of adhesion No corrosion to base metal
Cyclic Corrosion Test (2000 hours)	AS/NZS 2728:2013 AS/NZS 1580.481.1.9 (Blisters) AS 1580.408.4 (Adhesion)	Blister density: ≤ 2 Blister size: ≤ 2 Undercut from score: ≤ 1mm No loss of adhesion No corrosion to base metal
Resistance to Humidity		
Cleveland (500 hours)	ASTM D4545 AS/NZS 1580.408.4 (Adhesion) AS/NZS 1580.481.1.9 (Blisters)	Blister density: ≤ 2 Blister size: ≤ 3 No loss of adhesion No corrosion to base metal
Resistance to Colour Change		
QUV (2000hrs)	ASTM G154 ASTM D2244 (Colour)	Light colour: < 2 units Pastel colour: < 4 units Dark Colours: < 5 units
Resistance to Chalking		
QUV (2000hrs)	ASTM G154 AS/NZS 1580.481.1.11	Light colour: ≤ 2 units Pastel colour: ≤ 1 units Dark Colours: ≤ 0 units
Resistance to Fire		
Exposure	AS/NZS 1530.3	Ignitability Index: 0 rating in scale of 0-20 Smoke Developed Index: 0-2 rating in scale of 0-10

